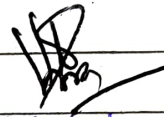


**Ajay
Mala**

LOG BOOK
VALVE REFACING MACHINE
AUTOMOBILE ENGG. DEPT.
GOVT. POLYTECHNIC,
BOLANGIR

JUMBO

certify that the Register contains 65 pages
only on one side.



Principal
Govt. Polytechnic Bolangir

NAME OF THE MACHINE →

VALVE REFACING MACHINE

MODEL → MAKE NEC AUTO 507 VALVE REFRESH M/C

INDENT NO → 16, STOCK NO - 76 (Vol-1), DT - 23/09/16

ABOUT

- It is used in Auto machine shop Lab.
- It is used to polish and seat the valve tip and valve seat.
- Removes irregularities and wear from the valve & valve seat surfaces. By valve grinding.
- 1) Value in chuck (value & threaded)
- 2) Grinding wheel. (abrasive wheel for grinding)

DATE	PURPOSE OF WORKING M/C	START TIME	END TIME	TOTAL DURATION
20/03/23	Running purpose, clearing of M/C	3:15 PM	3:35 PM	20 min
10/04/23	Running & checking M/C	12:05 PM	12:30 PM	25 min
20/04/23	Experiments (value retaining)	3:10 PM	3:40 PM	30 min
22/04/23	clearing of M/C	2:15 PM	2:30 PM	15 min
26/4/23	Experiments continue	3:20 PM	3:40 PM	20 min
25/5/23	clearing & checkup	4:10 PM	4:20 PM	10 min
29/5/23	clearing & checkup	4:30 PM	4:40 PM	10 min
30/06/23	oiding & clearing	4:15 PM	4:30 PM	15 min
20/07/23	clearing & oiding	4:20 PM	4:45 PM	25 min
15/08/23	study purpose & (various parts) & assembly	4:15 PM	4:20 PM	5 min
16/8/23	Running (school work) Exposer	3:30 PM	3:40 PM	10 min
19/09/23	Running & clearing	2:10 PM	2:20 PM	10 min
26/10/23	clearing & maintenance	3:05 PM	3:20 PM	15 min
28/11/23	Experiments	2:35 PM	2:40 PM	5 min
30/11/23	Experiments	2:40 PM	3:05 PM	25 min
06/12/23	Experiments	3:12 PM	3:30 PM	18 min
23/01/24	Running & oiding	12:06 PM	12:20 PM	14 min
28/02/24	Running & maintenance	12:20 PM	12:40 PM	10 min
02/03/24	Experiments done	3:10 PM	3:50 PM	40 min
22/03/24	Experiments done	4:10 PM	4:55 PM	45 min
08/04/24	Running & machining	22:20 PM	22:45 PM	25 min
8/05/24	Running & checking	12:15 PM	12:35 PM	20 min
27/06/24	Running & oiding	11:10 AM	11:25 AM	15 min
28/07/24	Running & checking	10:20 AM	10:40 AM	20 min
29/08/24	Running & checking	11:05 AM	11:20 AM	15 min

SIGN OF LAB. ASST. SIGN OF H.O.D.

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